

Work Order ID 143666

143666

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Friday, March 18, 2016 10:14:21 AM

Item ID: D2126-0720

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Locking Seal-72.0"

Start Date: 3/18/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/21/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: M Date: MAR 18 2016 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2126	Rev C

100	Small Fab	0.00							
100	Small Fab								
	Memo	0.00							
	Cut as per drawing (72" long)	0.00							

110	QC5- Inspect part completeness to step on W/O	0.00							
110	QC	0.00							
	Memo	0.00							
	Quality Control								

120	Identify as per dwg & Stock Location: _____	0.00							
120	Packaging	0.00							
	Memo	0.00							
	Packaging								

DAS
6
9-89

MAR 18 2016

16

MAR 18 2016

SEP

MAR 18 2016

Work Order ID 143666***143666***

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Item ID: D2126-0720

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N900040100Setup Start ***NS1***

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Item Name: Locking Seal-72.0"

Start Date: 3/18/2016 Start Qty: 1.00

1

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Required Date: 3/21/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ

MAR 18 2016

MLJ

MAR 18 2016

Picklist Print

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Work Order ID: 143666

143666

Parent Item: D2126-0720

D2126-0720

Parent Item Name: Locking Seal-72.0"

Start Date: 3/18/2016

Required Date: 3/21/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No				f	163.7368		6			

D2126

Locking Seal (per Foot)

Location

Loc Qty

Loc Code

ST414

163.7368421

129650

163.736842

DAS
6
9-59

MAR 18 2016



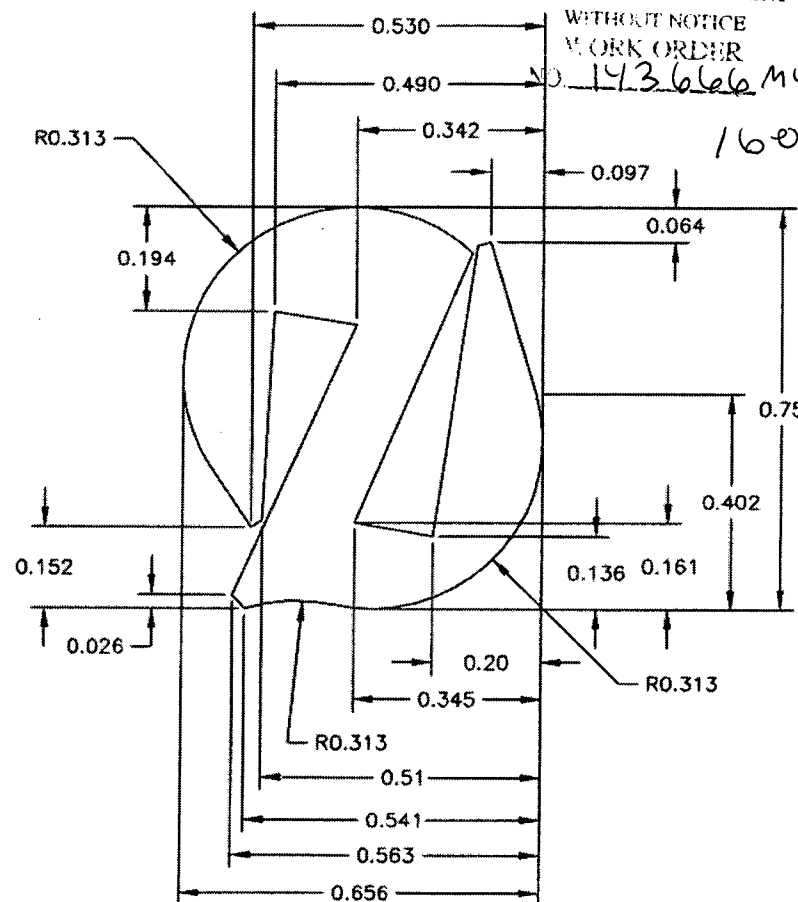
RELEASED
49.03.15 KE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 143666 MW

1603-18



D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DESIGN	DRAWN BY	DART AEROSPACE LTD
KE	KE	HAWKESBURY, ONTARIO, CANADA
CHECKED SM	APPROVED KE	DRAWING NO.
DATE 99.03.15	TITLE LOCKING SEAL	SHEET 1 OF 1
A	92.03.16	NEW ISSUE
B	98.12.01	REDRAWN; ADD PATTERN
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS